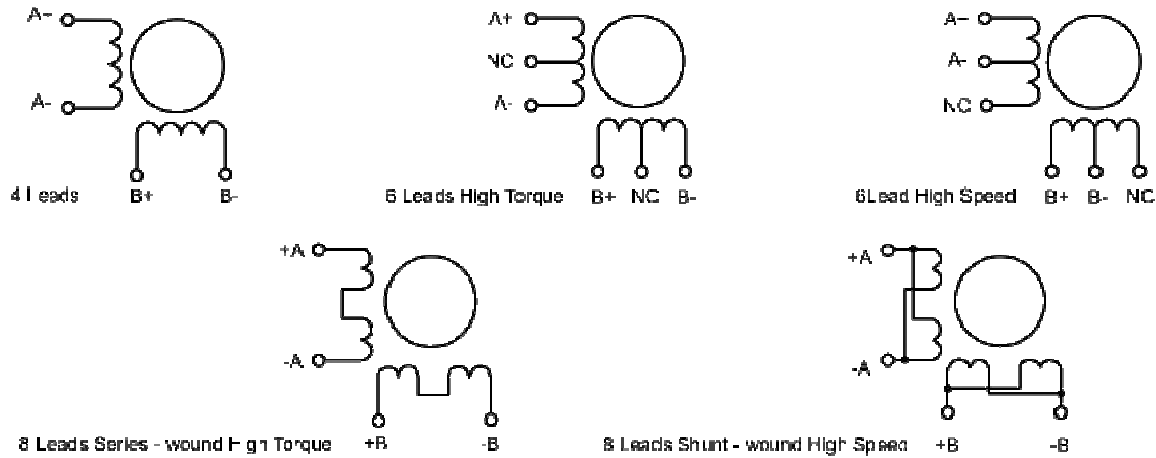
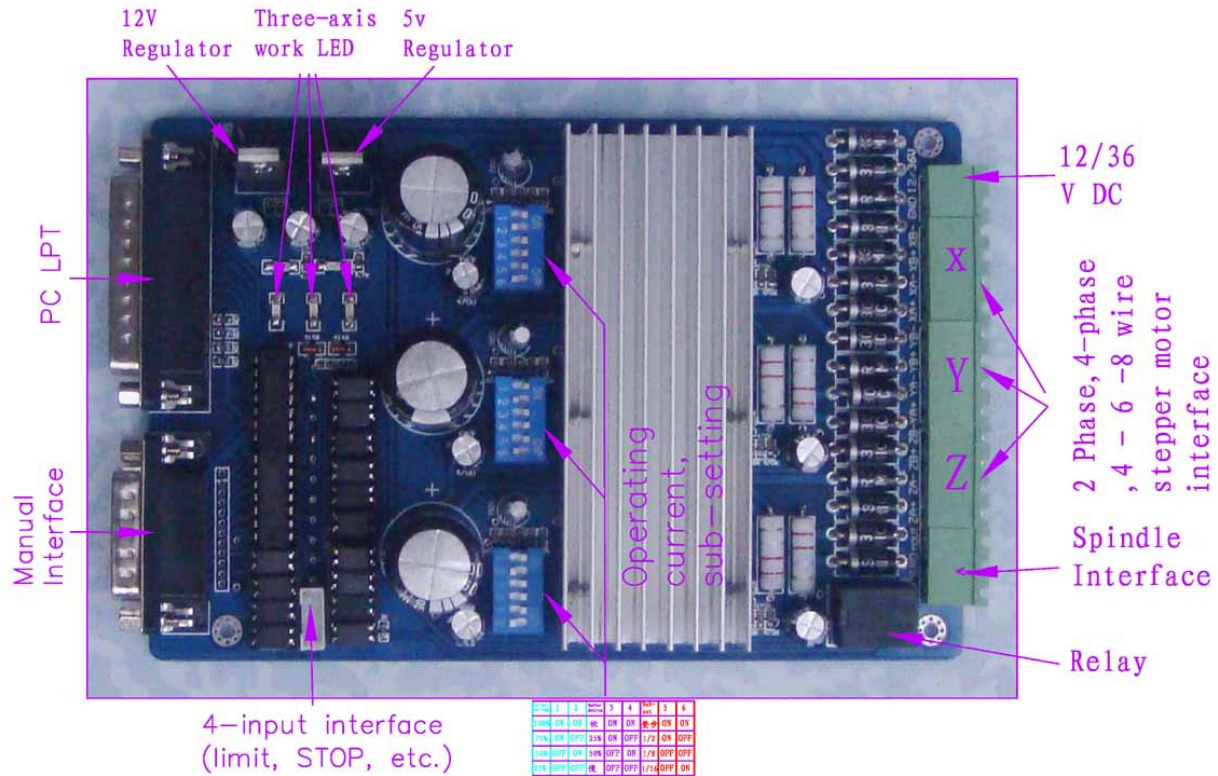


Wiring Diagram:



Simple introductions:



The definition of 1-PIN 25 of Parallel Interface:

PIN9	PIN14	PIN7	PIN1	PIN2	PIN3	PIN8	PIN6	PIN4	PIN5	PIN16	PIN17
spindle motor	X Enable	X Dir	X Step	Y Enable	Y Dir	Y Step	Z Enable	Z Dir	Z Step	Expand output 1	Expand output2

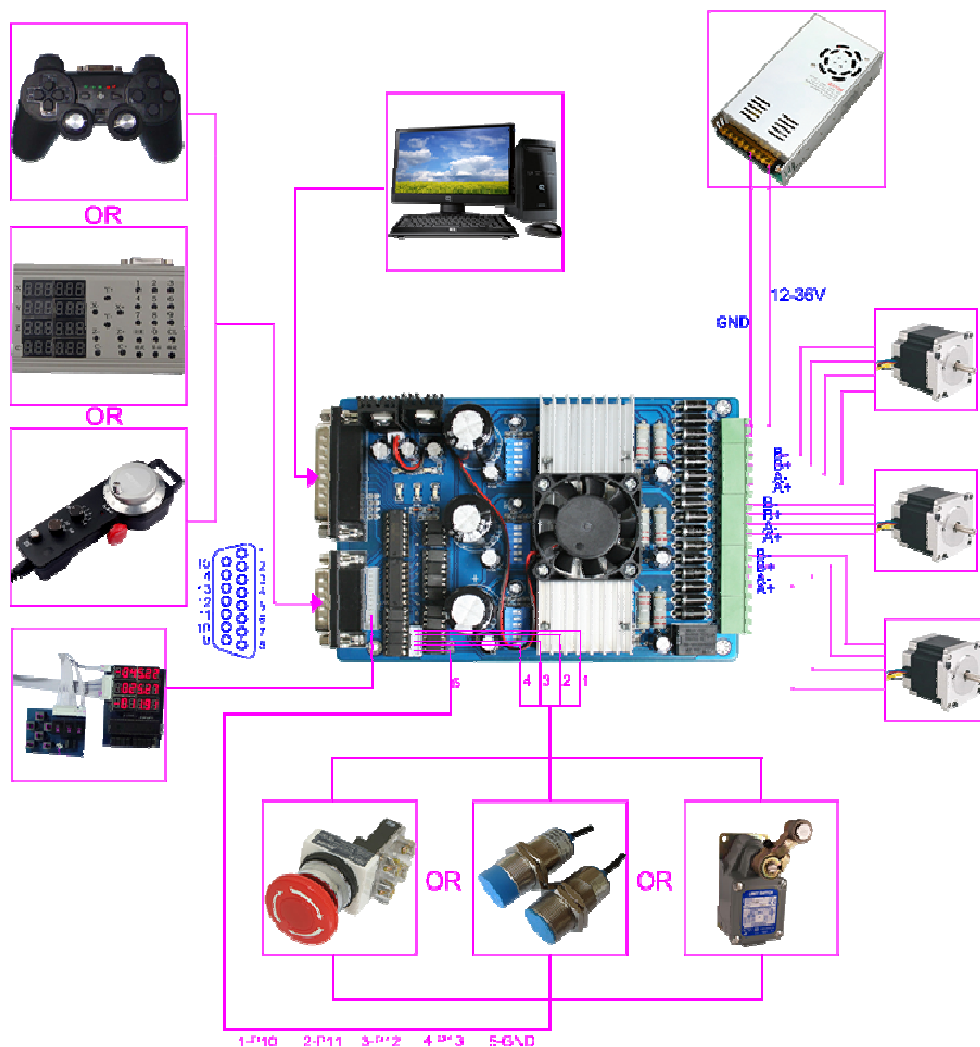
The definition of 1-PIN15 of Manual Interface:

P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	P15
X Step	X Enable	Spindle Motor	X Dir	Y Enable	Z Dir	Z Step	Z Enable	Y Limit	Z Limit	Y Dir	Y Step	STOP	GND	5v/VDD

The definition of DB9 4 channel inputs interface:

P1	P2	P3	P4	P5
X Limit	Y Limit	Z Limit	STOP	GND
Corresponding P10	Corresponding P11	Corresponding P12	Corresponding P13	

Connection Diagram:



Limit setting FOR REFERENCE ONLY:
 (*Note: you can also have other settings for other applications)